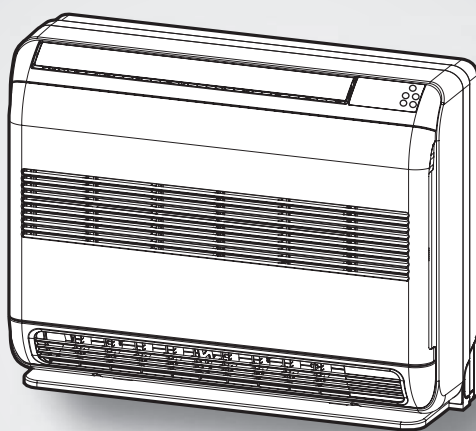


# TOSHIBA

## INSTALLATION MANUAL

**AIR CONDITIONER (SPLIT TYPE)**



**Indoor unit**

**RAS-(B) 10, 13, 18UFV Series**

**Outdoor unit**

**RAS-10, 13, 18SAV Series**

**RAS-M14GAV-E**

**RAS-M18GAV-E**

**RAS-3M18SAV-E**

**RAS-3M26GAV-E1**

**RAS-4M23SAV-E**

**RAS-4M27GAV-E1**

**RAS-5M34UAV-E**

ENGLISH

ESPAÑOL

FRANÇAIS

ITALIANO

DEUTSCH

PORTUGUÊS

POLSKI

ČESKY

РУССКИЙ

HRVATSKI

MAGYAR

TÜRKÇE

NEDERLANDS

ΕΛΛΗΝΙΚΑ

SVENSKA

SUOMI

NORSK

DANSK

ROMÂNĂ

БЪЛГАРСКИ

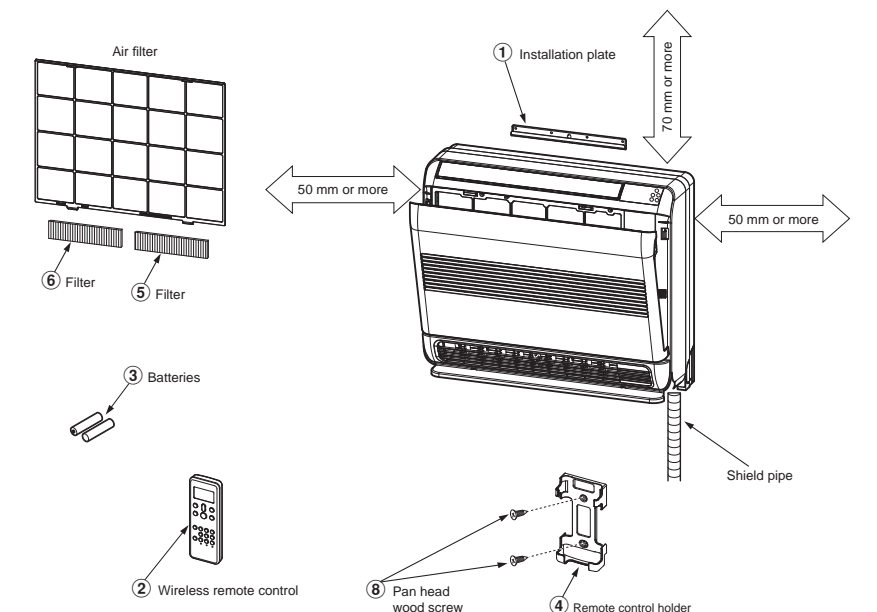
EESTI

LATVISKI

SLOVENČINA

SLOVENŠČINA

# INSTALLATION DIAGRAM OF INDOOR AND OUTDOOR UNITS



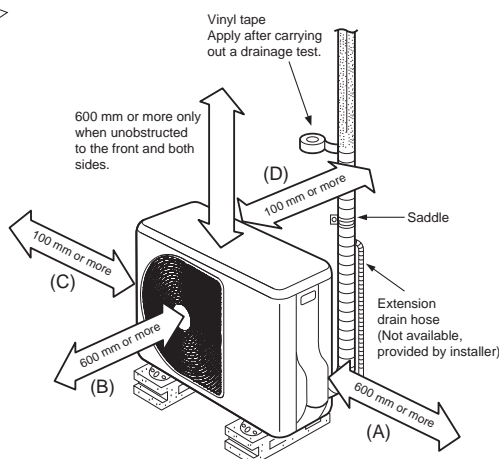
When installing the outdoor unit, leave open in at least two of direction (A), (B), (C) and (D) shown in the figure on the right.

## Remark :

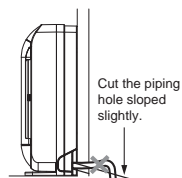
- Detail of accessory and installation parts can see in the accessory sheet.

## CAUTION

Install in rooms that are 13 m<sup>3</sup> or larger. If a leak of refrigerator gas occurs inside the room, an oxygen deficiency can occur.

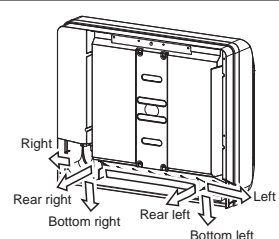


Do not allow the drain hose to get slack.

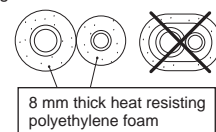


Make sure to run the drain hose sloped downward.

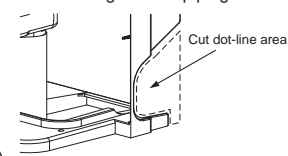
The auxiliary piping can be connected to the left, rear left, rear right, right, bottom right or bottom left.



Insulate the refrigerant pipes separately with insulation, not together.



In case of right or left piping

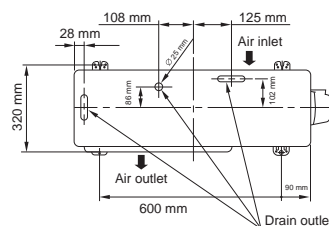


## Optional Installation Parts

Part code	Parts name	Q'ty
(A)	Refrigerant piping Liquid side : $\varnothing 6.35$ mm Gas side : $\varnothing 9.52$ mm (RAS-(B) 10, 13UFV Series) : $\varnothing 12.7$ mm (RAS-(B) 18UFV Series)	One each
(B)	Pipe insulating material (polyethylene foam, 8 mm thick)	1
(C)	Putty, PVC tapes	One each

## Fixing bolt arrangement of outdoor unit RAS-10, 13, 18SAV Series

- Secure the outdoor unit with fixing bolts and nuts if the unit is likely to be exposed to a strong wind.
- Use  $\varnothing 8$  mm or  $\varnothing 10$  mm anchor bolts and nuts.
- If it is necessary to drain the defrost water, attach drain nipple and cap water proof to the bottom plate of the outdoor unit before installing it.



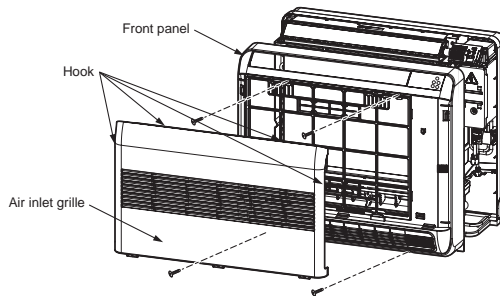
\* Drain nipple and cap water proof are packed in outdoor unit.

※ When using a multi-system outdoor unit is used, refer to the installation manual provided with the model concerned.

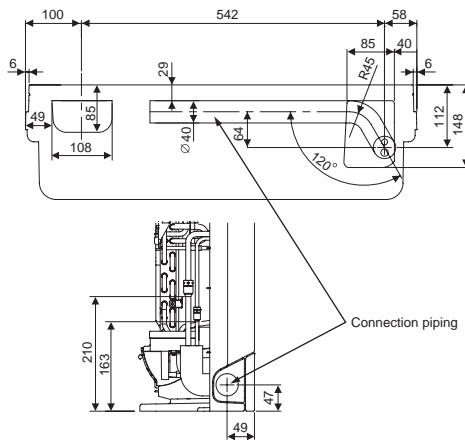


## How to Install Indoor Unit

1. Remove the air inlet grille. Open the air inlet grille and remove the strap.
2. Remove the front panel (Remove the 4 screws).

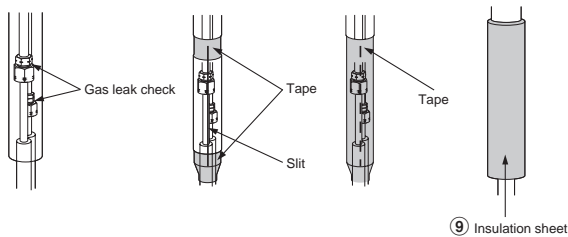


### Layout of connection piping



### Treatment of piping connection

- 1) Check the flare nut connections for the gas leak with a gas leak detector or soap water.
- 2) To prevent gap in slit, fasten top and bottom with tape.
- 3) Slit is covered with tape.
- 4) Fasten with supplied Insulate sheet to prevent gap on the top of slit.

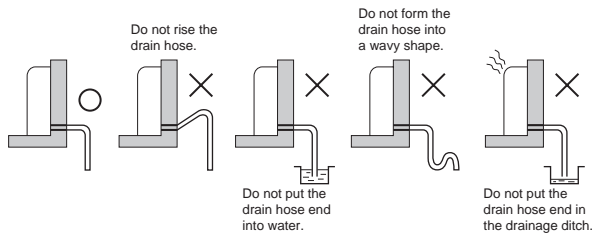


### Drainage

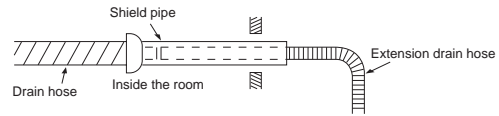
1. Run the drain hose sloped downwards.

#### NOTE

- The hole should be made at a slight downward slant on the outdoor side.



2. Put water in the drain pan and make sure that the water is drained out of doors.
3. When connecting extension drain hose, insulate the connecting part of extension drain hose with shield pipe.



#### CAUTION

Arrange the drain pipe for proper drainage from the unit. Improper drainage can result in dew-dropping.

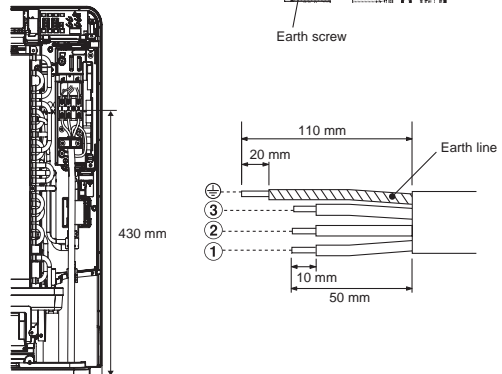
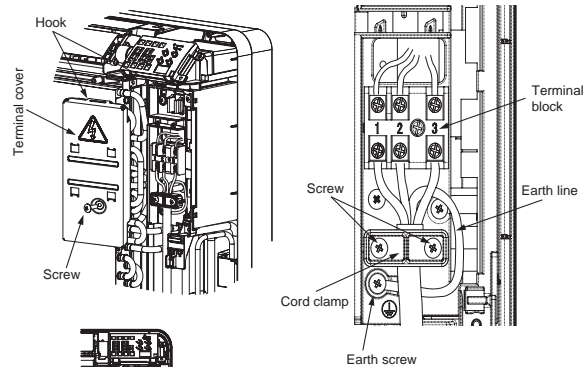
### Wiring connection

**Wiring of the connection cable is necessary to remove the front panel.**

1. Remove the terminal cover and cord clamp.
2. Insert the connecting cable (according to the local rule) into the pipe hole on the wall.
3. Take out the connecting cable through the cable slot on the rear panel so that it protrudes about 50 cm from the front.
4. Insert the connecting cable fully into the terminal block and secure it tightly with screws.
5. Tightening torque : 1.2 N·m (0.12 kgf·m)
6. Secure the connecting cable with the cord clamp.
7. Fix the terminal cover, install the front panel and grille inlet.

#### CAUTION

- Be sure to refer to the wiring system diagram labeled inside the front panel.
- Check local electrical cords and also any specific wiring instructions or limitations.



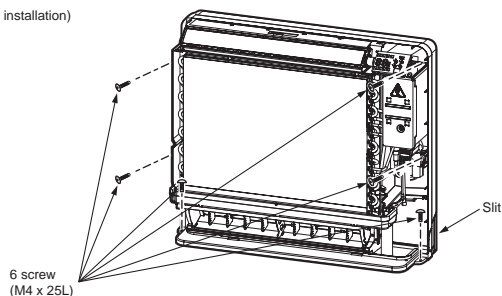
#### NOTE

- Use stranded wire only.
- Wire type : H07RN-F or 60245 IEC66 (1.0 mm<sup>2</sup> or more)

## Mounting directly on the floor.

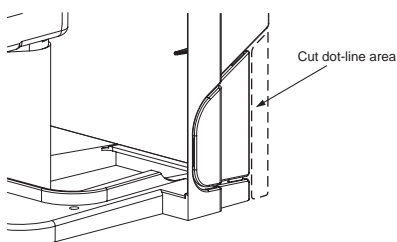
- 1) Fix the leg of indoor unit on the floor with 2 mounting screws.
- 2) Fix the upper part of indoor unit on the wall with 4 mounting screws.

(Floor installation)



### NOTE

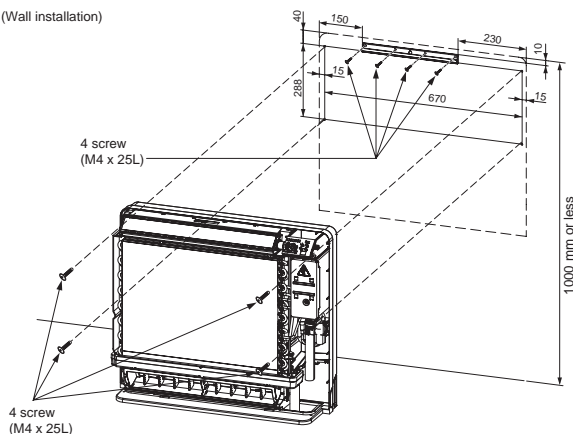
- In case the plinth is fixed to the wall, please make sure to cut out the slit on the left and right side of the main part.



## Installation on the wall

- 1) Fix the installation plate on the wall with 4 mounting screws.
- 2) Hook the indoor unit on the installation plate.
- 3) Fix the upper part of indoor unit on the wall with 4 mounting screws.

(Wall installation)



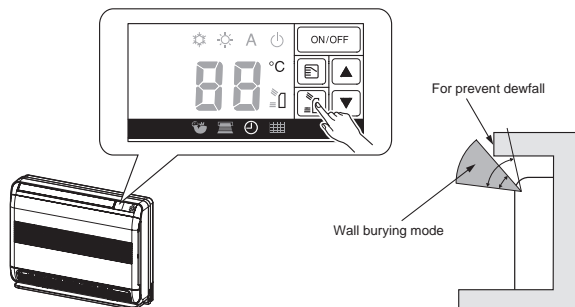
### CAUTION

Make sure to fix it at a designated position with the screws.  
Failure may result the damage of piping by the turning over of a set.

## Concealed Installation

The special method to install the indoor unit bury in the wall is shown here. Please make sure to change to wall burying mode.

1. To switch to the wall burying mode
  - To switch to the wall burying mode, press and hold AIR OUTLET SELECT button for 20 seconds.
  - When the operation set up and 5 beep sounds. Then indication at Temperature indicator will light up for 5 seconds.
  - To cancel, press AIR OUTLET SELECT button for 20 seconds then, 5 beep sounds. Then indication at Temperature indicator will blinks for 5 seconds.
  - To prevent dewfall, above plate angle should be narrow.



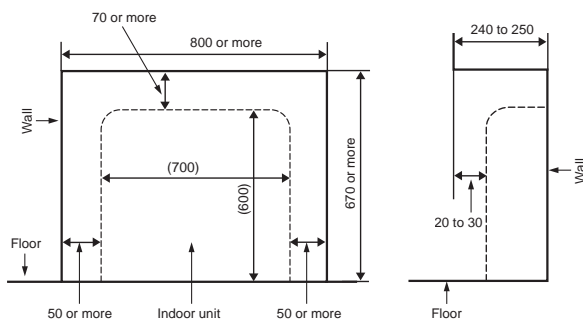
### 2. Wall hole size

Wall hole size should be enough to keep the distance with indoor unit as shown in the following figure.

(Front view)

(Unit : mm)

(Side view)

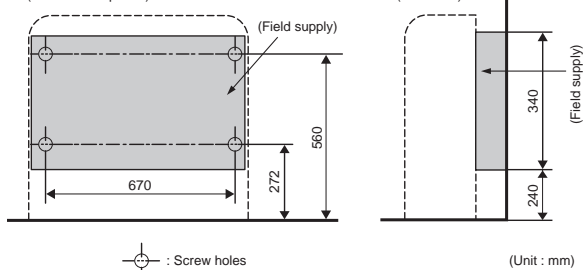


### 3. Installation using the supporting plate

- To install into the existing wall hole, if it is impossible to keep 20-30 mm of depth, use the supporting plate for securing the distance.
- Arrange the screw positions and supporting plate as shown in the figure.
- Be sure to switch to wall burying mode.

(Rear screws position)

(Side view)

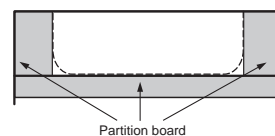


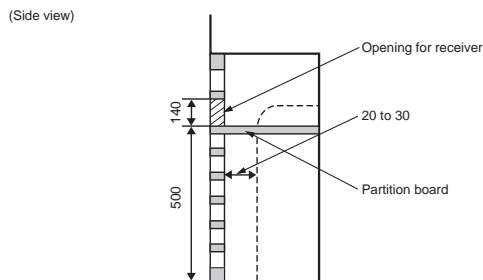
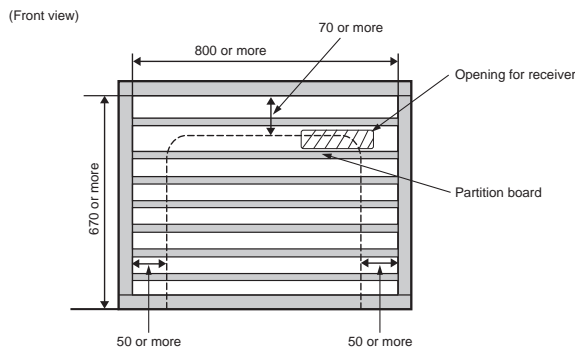
### 4. In case of lattice establishment

- Follow the following figure, make sure to keep enough distance between lattice, frame and wall.
- Be sure to switch to wall burying mode.
- The lattice should be made of wood.
- Between the air inlet and outlet, should be divided with partition board.
- Be sure to establish the open part for RECEIVER.
- The open part of lattice must be opens 70 % or more of the wall hole.
- The open part of lattice must be arranged uniformly.

(Top view)

(Unit : mm)





## OUTDOOR UNIT

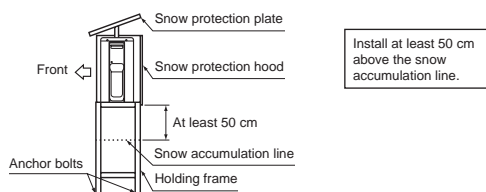
- When using a multi-system outdoor unit refer to the installation manual provided with the model concerned.

### Installation Place

- A place which provides enough spaces around the outdoor unit as shown in the diagram.
- A place which can bear the weight of the outdoor unit and does not allow an increase in noise level and vibration.
- A place where the operation noise and discharged air do not disturb your neighbors.
- A place which is not exposed to a strong wind.
- A place free of a leakage of combustible gases.
- A place which does not block a passage.
- When the outdoor unit is to be installed in an elevated position, be sure to secure its feet.
- This air conditioner accepts a connection piping length from 2 m to 20 m.
  - There is no need to add refrigerant as long as the length of the connection piping is 15 m or less.
  - You will need to add 20 g of refrigerant per meter of added connection piping for installation requiring connection piping to be between 16 m to 20 m.
- An allowable height level is up to 10 m.
- A place where the drain water does not cause any problems.

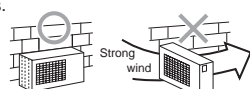
### Precautions about Installation in Regions with Snowfall and Cold Temperatures

- Do not use the supplied drain nipple for draining water. Drain the water from all the drain holes directly.
- To protect the outdoor unit from snow accumulation, install a holding frame, and attach a snow protection hood and plate.
- \* Do not use a double-stacked design.



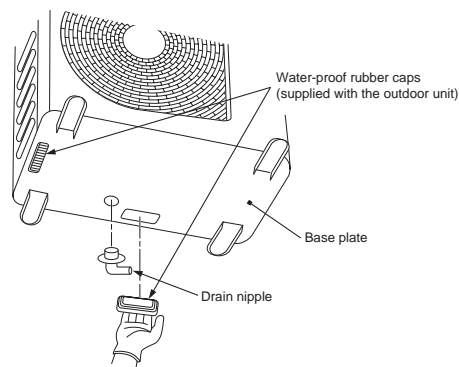
### CAUTION

- Install the outdoor unit in a location where there are no obstructions near its air intake or air outlet.
- When the outdoor unit is installed in a place that is always exposed to strong winds like on the coast or on a high story of a building, secure the normal fan operation using a duct or a wind shield.
- Especially in windy areas, install the unit to prevent the admission of wind.
- Installation in the following places may result in trouble. Do not install the unit in such places.
  - A place full of machine oil.
  - A saline-place such as the coast.
  - A place full of sulfide gas.
  - A place where high-frequency waves are likely to be generated, such as from audio equipment, welders, and medical equipment.



### Draining off the Water from the Outdoor Unit

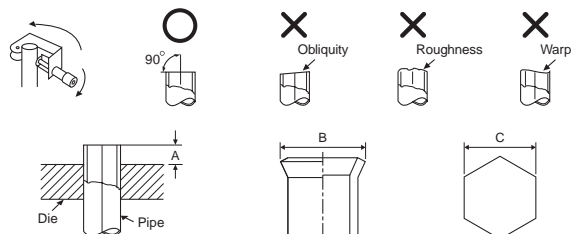
- If it is necessary to drain off the water from the outdoor unit, install two water-proofing rubber caps and a drain nipple.



### Refrigerant Piping Connection

#### Flaring

- Cut the pipe with a pipe cutter.
- Deburr the inside of the pipe at its end. Take steps to ensure that the removed burrs will not enter the pipe.
- Remove the flare nuts provided with the indoor and outdoor units, and insert them into the pipe.
- Flare the pipe. The projection margin of the pipe must be checked.
- Check that the flare has the appropriate shape.

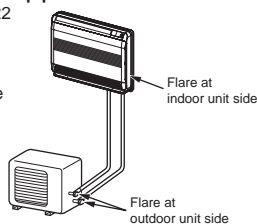


Pipe		A		B		Flare Nut	
Outside diameter	Thickness	Rigid (clutch type) R410A tool	Imperial (wing nut type) R410A tool		C	Tighten torque	
mm	mm	mm	mm	mm	mm	N-m	kgf-m
6.35	0.8	0 to 0.5	1.5 to 2.0	9.1	17	14 to 18	1.4 to 1.8
9.52	0.8	0 to 0.5	1.5 to 2.0	13.2	22	33 to 42	3.3 to 4.2
12.7	0.8	0 to 0.5	2.0 to 2.5	16.6	26	50 to 62	5.0 to 6.2



#### • Tightening torque for connection of flare pipe

The pressure of R410A is higher than R22 (Approx. 1.6 times). Therefore securely tighten the flare pipes which connect the outdoor unit and the indoor unit with the specified tightening torque using a torque wrench. If any flare pipe is incorrectly connected, it may cause not only a gas leakage but also trouble in the refrigeration cycle.



## Evacuating

After the piping has been connected to the indoor unit, you can perform vacuuming together at once.

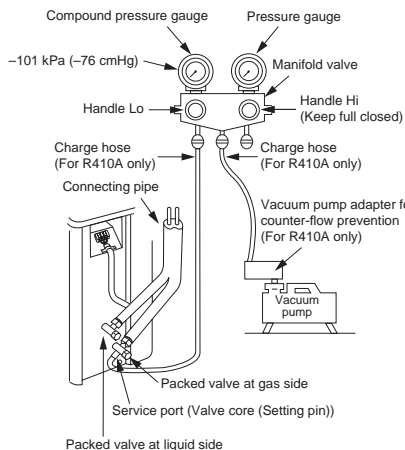
### VACUUMING

Evacuate the air in the connecting pipes and in the indoor unit using a vacuum pump. Do not use the refrigerant in the outdoor unit. For details, see the manual of the vacuum pump.

### Using a vacuum pump

Be sure to use a vacuum pump with counter-flow prevention function so that inside oil of the pump does not flow backward into pipes of the air conditioner when the pump stops. (If oil inside of the vacuum pump enters the air conditioner, which use R410A, refrigeration cycle trouble may happen.)

1. Connect the charge hose from the manifold valve to the service port of the packed valve at gas side.
2. Connect the charge hose to the port of the vacuum pump.
3. Open fully the low pressure side handle of the gauge manifold valve.
4. Operate the vacuum pump to start evacuating. Perform evacuating for about 15 minutes if the piping length is 20 meters (15 minutes for 20 meters) (assuming a pump capacity of 27 liters per minute). Then confirm that the compound pressure gauge reading is  $-101$  kPa ( $-76$  cmHg).
5. Close the low pressure side valve handle of the gauge manifold valve.
6. Open fully the valve stem of the packed valves (both gas and liquid sides).
7. Remove the charging hose from the service port.
8. Securely tighten the caps on the packed valves.



## CAUTION

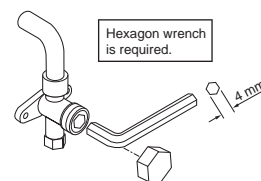
### • KEEP IMPORTANT 5 POINTS FOR PIPING WORK.

- (1) Take away dust and moisture (inside of the connecting pipes).
- (2) Tighten the connections (between pipes and unit).
- (3) Evacuate the air in the connecting pipes using a VACUUM PUMP.
- (4) Check gas leak (connected points).
- (5) Be sure to fully open the packed valves before operation.

### Packed valve handling precautions

- Open the valve stem until it touches the stopper. Once it is in contact with the stopper, refrain from applying any more force than is necessary.
- Securely tighten the valve stem cap with torque in the following table:

Gas side ( $\varnothing 12.70$ mm)	50 to 62 N·m (5.0 to 6.2 kgf·m)
Gas side ( $\varnothing 9.52$ mm)	33 to 42 N·m (3.3 to 4.2 kgf·m)
Liquid side ( $\varnothing 6.35$ mm)	14 to 18 N·m (1.4 to 1.8 kgf·m)
Service port	14 to 18 N·m (1.4 to 1.8 kgf·m)



## Wiring Connection

1. Remove the valve cover, the electric parts cover and the cord clamp from the outdoor unit.
2. Connect the connecting cable to the terminal as identified by the matching numbers on the terminal block of indoor and outdoor unit.
3. Insert the power cord and the connecting cable fully into the terminal block and secure it tightly with screws.
4. Use vinyl tape, etc. to insulate the cords which are not going to be used. Locate them so that they do not touch any electrical or metal parts.
5. Secure the power cord and the connecting cable with the cord clamp.
6. Attach the electric parts cover and the valve cover on the outdoor unit.

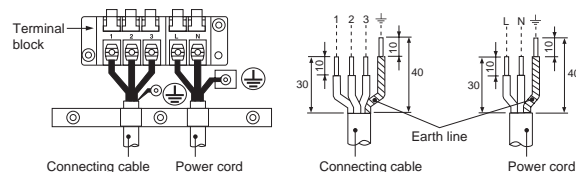
## Electrical Work

1. The supply voltage must be the same as the rated voltage of the air conditioner.
2. Prepare the power source for exclusive use with the air conditioner.

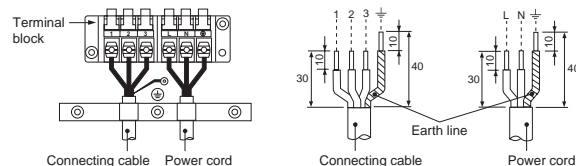
Model	RAS-(B)10UFV series	RAS-(B)13UFV series	RAS-(B)18UFV series
Power source	220–240V ~ 50Hz 220–230V ~ 60Hz	220–240V ~ 50Hz 220–230V ~ 60Hz	220–240V ~ 50Hz 220–230V ~ 60Hz
Maximum running current	8.5A	11.0A	12.0A
Plug socket & fuse rating	16A		
Power cord	H07RN-F or 60245 IEC66 (1.5 mm <sup>2</sup> or more)		
Connecting cable	H07RN-F or 60245 IEC66 (1.0 mm <sup>2</sup> or more)		

※ When using a multi-system outdoor unit is used, refer to the installation manual provided with the model concerned.

### Stripping length of the connecting cable



### RAS-10SAVR-A, RAS-18SAV-E

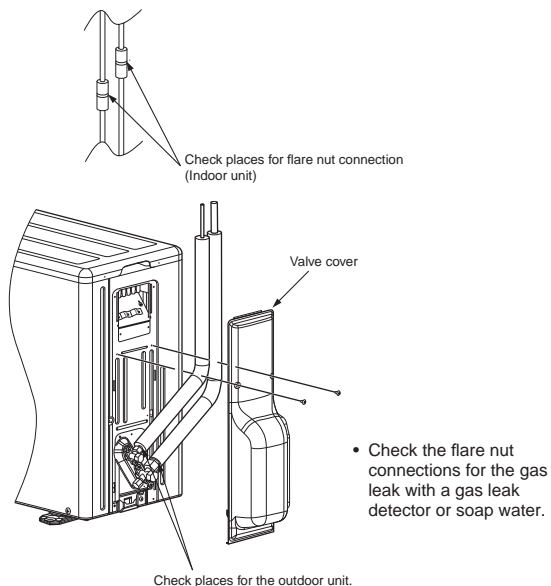


## CAUTION

- Wrong wiring connection may cause some electrical parts burn out.
- Be sure to comply with local rule on running the wire from indoor unit to outdoor unit (size of wire and wiring method, etc.).
- Every wire must be connected firmly.
- If incorrect or incomplete wiring is carried out, it will cause an ignition or smoke.
- Prepare the power supply for exclusive use with the air conditioner.
- This product can be connected to the mains.  
Connection to fixed wiring : A switch which disconnects all poles and has a contact separation of at least 3 mm must be incorporated in the fixed wiring.

## OTHERS

### Gas Leak Test



### Setting of Remote Control Selector Switch

When two indoor units are installed in the separated rooms, it is not necessary to change the selector switches.

#### Remote control selector switch

- When two indoor units are installed in the same room or adjacent two rooms, if operating a unit, two units may receive the remote control signal simultaneously and operate. In this case, the operation can be preserved by setting either one indoor unit or remote control to B setting (Both are set to A setting in factory shipment).
- The remote control signal is not received when the settings of indoor unit and remote control are different.
- There is no relation between A setting/B setting and A room/B room when connecting the piping and cables.

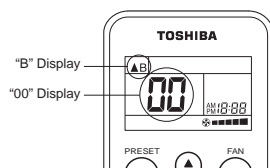
### Remote Control A-B Selection

To separate using of remote control for each indoor unit in case of 2 air conditioners are installed nearly.

#### Remote Control B Setup.

- Push and hold **CHK** button on the Remote Control by the tip of the pencil. "00" will be shown on the display.
- Press **MODE** during pushing **CHK**. "B" will show on the display and "00" will disappear and the air conditioner will turn OFF. The Remote Control B is memorized.

Note : 1. Repeat above step to reset Remote Control to be A.  
2. Remote Control A has not "A" display.  
3. Default setting of Remote Control from factory is A.

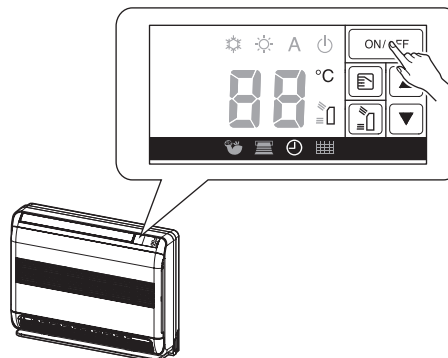


#### Unit B setup.

Press and hold **MODE** button for more than 20 seconds.  
When A setup changed to B setup : 5 beeps will sound and operation lamp blinks for 5 seconds.  
When B setup changed to A setup : 5 beep will sound.

### Test Operation

To switch the **TEST RUN (COOL)** mode, press **OPERATION** button for 10 seconds (The beeper will make a short beep).



### Auto Restart Setting

This product is designed so that, after a power failure, it can restart automatically in the same operating mode as before the power failure.

#### Information

The product are shipped with Auto Restart function in the off position. Turn it on as required.

#### How to set the Auto Restart

- Press and hold **OPERATION** button on the indoor unit for 3 seconds to set the operation (3 beep sound and **OPERATION** lamp blink 5 time/sec for 5 seconds).
- Press and hold **OPERATION** button on the indoor unit for 3 seconds to cancel the operation (3 beep sound but **OPERATION** lamp does not blink).
  - In case of **ON** timer or **OFF** timer are set, it dose not activate.



The background features a light gray gradient. Scattered across the upper and middle sections are approximately 15 spheres of varying sizes, each with a soft gray-to-white gradient and a subtle shadow. In the bottom right corner, a large, solid gray wedge shape points towards the bottom left corner of the page.

# TOSHIBA

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